

Date: Tuesday, 22/04/2008 10:33:07 AM
 User: Julie Lecocq

Process Sheet

| | |
|-----------------------------------------------------------------------------------------|------------------------------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : HELI UTILITY BASKET LH/RH 350/355 |
| Job Number : 38727 | |
| Estimate Number : 10211 | |
| P.O. Number : | Part Number : D350607045 |
| This Issue : 22/04/2008 S.O. No. : | Drawing Number : D350-607 PG7-9 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : LARGE FAB ASSY | Drawing Revision : F |
| Previous Run : 36870 | Material : |
| Written By : | Due Date : 30/05/2008 Qty: 1 Um: Each |
| Checked & Approved By : JLD 08.4.28 | |
| Comment : Est Rev:C as per DS19318 06-01-24 JLM Est Rev:D Ecn1068 07-12-21 DD | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



JLD 08.4.23

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD350-607-045 CHG00T

CH4002

808/08/19

| | | |
|-----|--------|-------------------------|
| 2.0 | 38727A | 350 BASKET BASE (SHORT) |
|-----|--------|-------------------------|

**Comment:** Sub-Component 350 BASKET BASE (SHORT)

D3265-041 B 38727A

808/08/19

| | | |
|-----|--------|------------------------|
| 3.0 | 38727B | 350 BASKET LID (SHORT) |
|-----|--------|------------------------|

**Comment:** Sub-Component 350 BASKET LID (SHORT)

D3266-041 B 38727B

808/08/19

| | | |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Pick: Assembly Kit

| | | |
|-----|----------|--------|
| 5.0 | D2022101 | Spacer |
|-----|----------|--------|

**Comment:** Qty.: 2.0000 Each(s)/Unit--Total : 2.0000 Each(s)-

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2022-101 Spacer 21503

8/8/12

②

SL

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:33:07 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 38727

Part Number: D350607045

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----------|---------------|
| 6.0 | D2258200 | Placard 200lb |
|-----|----------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 D2258-200 Label 1539439

SD

| | | |
|-----|----------|------------------------------|
| 7.0 | D2332041 | Lid Prop Assembly 6.69" long |
|-----|----------|------------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 D2332-041 Prop Ass'y 1339332

SD

| | | |
|-----|-------|-----------------|
| 8.0 | D2530 | Handle Weldment |
|-----|-------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 D2530 Handle Weldment 1346211

SD

| | | |
|-----|-------|--------|
| 9.0 | D2535 | Spring |
|-----|-------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2535 Spring 37071 39670

SD

| | | |
|------|-------|---------|
| 10.0 | D2537 | Bushing |
|------|-------|---------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2537 Bushing 1539153

SD

| | | |
|------|--------|-------------------------|
| 11.0 | D27283 | Dart Logo Label - large |
|------|--------|-------------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2728-3 Label 1522553

8/8/12

SD

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:33:07 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 38727

Part Number: D350607045

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|-------|--------|
| 12.0 | D2931 | Bumper |
|------|-------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2931 Bumper 21139

50

| | | |
|------|--------|------|
| 13.0 | AN316A | Bolt |
|------|--------|------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN3-16A Bolt M108732

50

| | | |
|------|-------|------|
| 14.0 | AN47A | Bolt |
|------|-------|------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN4-7A Bolt M16199

50

| | | |
|------|--------|------|
| 15.0 | AN422A | Bolt |
|------|--------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 AN4-22A Bolt M107715

50

| | | |
|------|--------|------|
| 16.0 | AN424A | Bolt |
|------|--------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 AN4-24A Bolt M164547

50

| | | |
|------|--------|------|
| 17.0 | AN517A | Bolt |
|------|--------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN5-17A Bolt M108505

8/8/12

50

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Date: Tuesday, 22/04/2008 10:33:07 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 38727

Part Number: D350607045

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|----------|--------|
| 18.0 | AN960JD8 | Washer |
|------|----------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN960JD8 Washer M107650

SC

| | | |
|------|------------|--------|
| 19.0 | AN960JD416 | Washer |
|------|------------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN960JD416 Washer M108161

SC

| | | |
|------|-------------|--------|
| 20.0 | AN960JD416L | Washer |
|------|-------------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN960JD416L Washer M108138

SC

| | | |
|------|------------|--------|
| 21.0 | AN960JD516 | Washer |
|------|------------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN960JD516 Washer M108246

SC

| | | |
|------|--------|--------|
| 22.0 | AN9704 | Washer |
|------|--------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN970-4 Washer M108377

SC

| | | |
|------|--------------|---------------|
| 23.0 | MS20600AD4W3 | Cherry Rivets |
|------|--------------|---------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 MS20600AD4W3 Rivet M10071

8/8/11

SC

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 38727

Part Number: D350607045

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|-----------|-----|
| 24.0 | MS21042L3 | Nut |
|------|-----------|-----|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 MS21042L3 Nut (or -3) M107665

SC

| | | |
|------|-----------|-----|
| 25.0 | MS21042L4 | Nut |
|------|-----------|-----|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 MS21042L4 Nut (or -4) M107478

SC

| | | |
|------|-----------|-----|
| 26.0 | MS21042L5 | Nut |
|------|-----------|-----|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 MS21042L5 Nut (or -5) 108471

8/8/11

SC

| | | |
|------|-------------|-------------------------------|
| 27.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|------|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D350-607

08/08/19

| | | |
|------|-----|------------------------------|
| 28.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|------|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

08/08/19

| | | |
|------|-------------|-----------------------|
| 29.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|------|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

| | | |
|------|--------|-----|
| 30.0 | D22301 | Lug |
|------|--------|-----|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2230-1 Lug B39315

8/8/12

Sp

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Date: Tuesday, 22/04/2008 10:33:07 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 38727

Part Number: D350607045

Job Number:



Seq. #: Machine Or Operation: Description :

31.0 D22303 Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2230-3 Clamp B39404

SP

32.0 D23241 Strut Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 *D2324-1 Strut Ass'y B39152

SP

33.0 D2732 Rubber Extrusion



Comment: Qty.: 2.0000 f(s)/Unit Total : 2.0000 f(s)

Rubber Extrusion

8x D2732-030 (cut to 3")

Batch: B37632

SP

34.0 AN412A Bolt



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

5 AN4-12A Bolt M105143

SC

35.0 AN415A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN4-15A Bolt M108746

SC

36.0 AN960JD416 Washer



Comment: Qty.: 26.0000 Each(s)/Unit Total : 26.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

26 AN960JD416 Washer M108161

8/8/11

SP

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Date: Tuesday, 22/04/2008 10:33:07 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 38727

Part Number: D350607045

Job Number:



Seq. #:

Machine Or Operation:

Description :

37.0

MS21042L4

Nut



(x)

Comment: Qty.: 13.0000 Each(s)/Unit Total: 13.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

13 MS21042L4

Nut (or -4)

M107478

5/8/11

SEP

38.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

0 09/09/19 40

39.0

PACKAGING 1

PACKAGING RESOURCE #1



(x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-607-043

Location:

B

5/8/19

SD

40.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/19 27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-19

Dart Aerospace Ltd

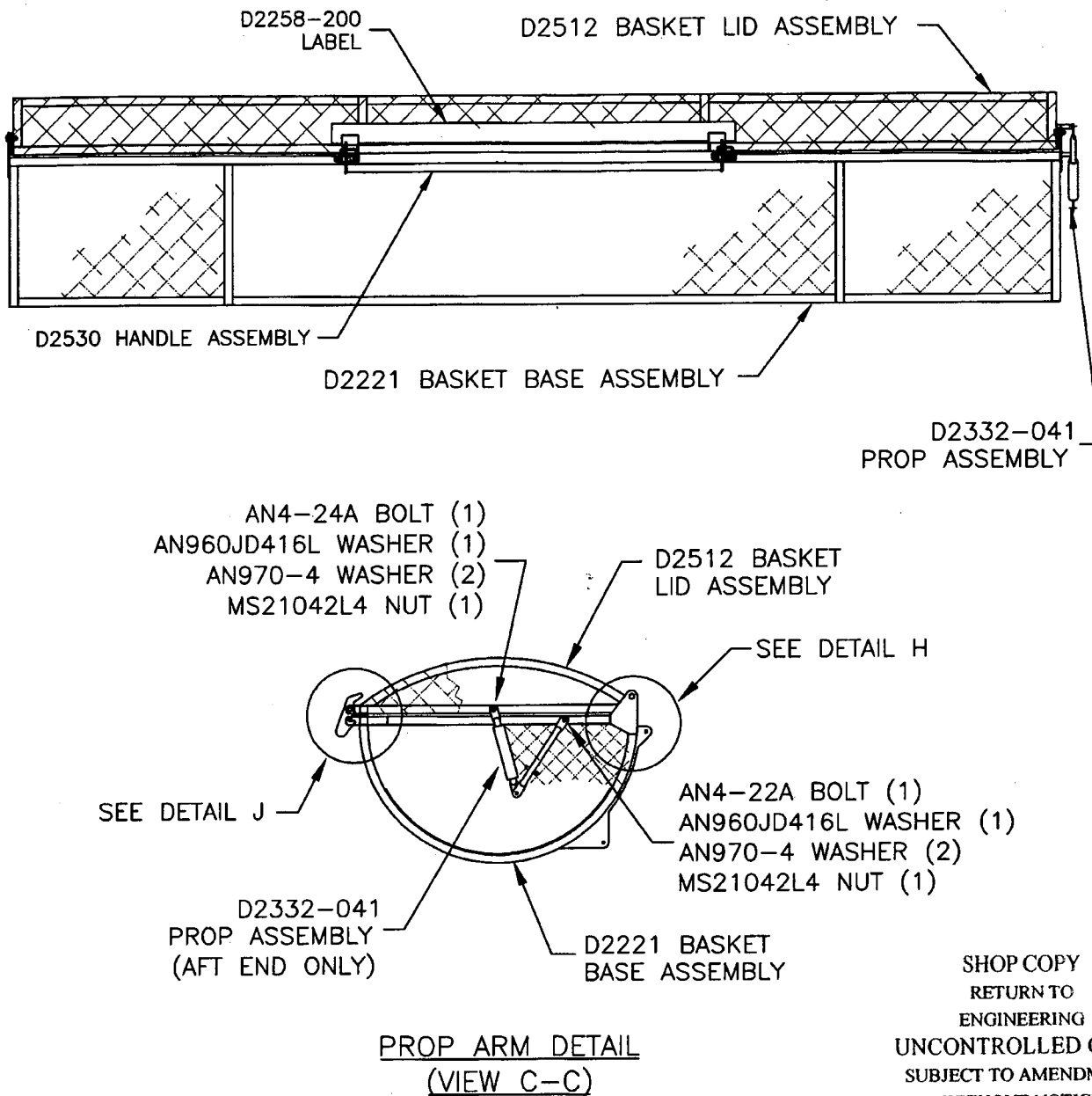
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries



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WORK ORDER
NO. 38727

Figure 4 – Basket Replacement Parts
(D350-607-041 Heli-Utility-Basket™)

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Revision: F
Date: 03.01.17

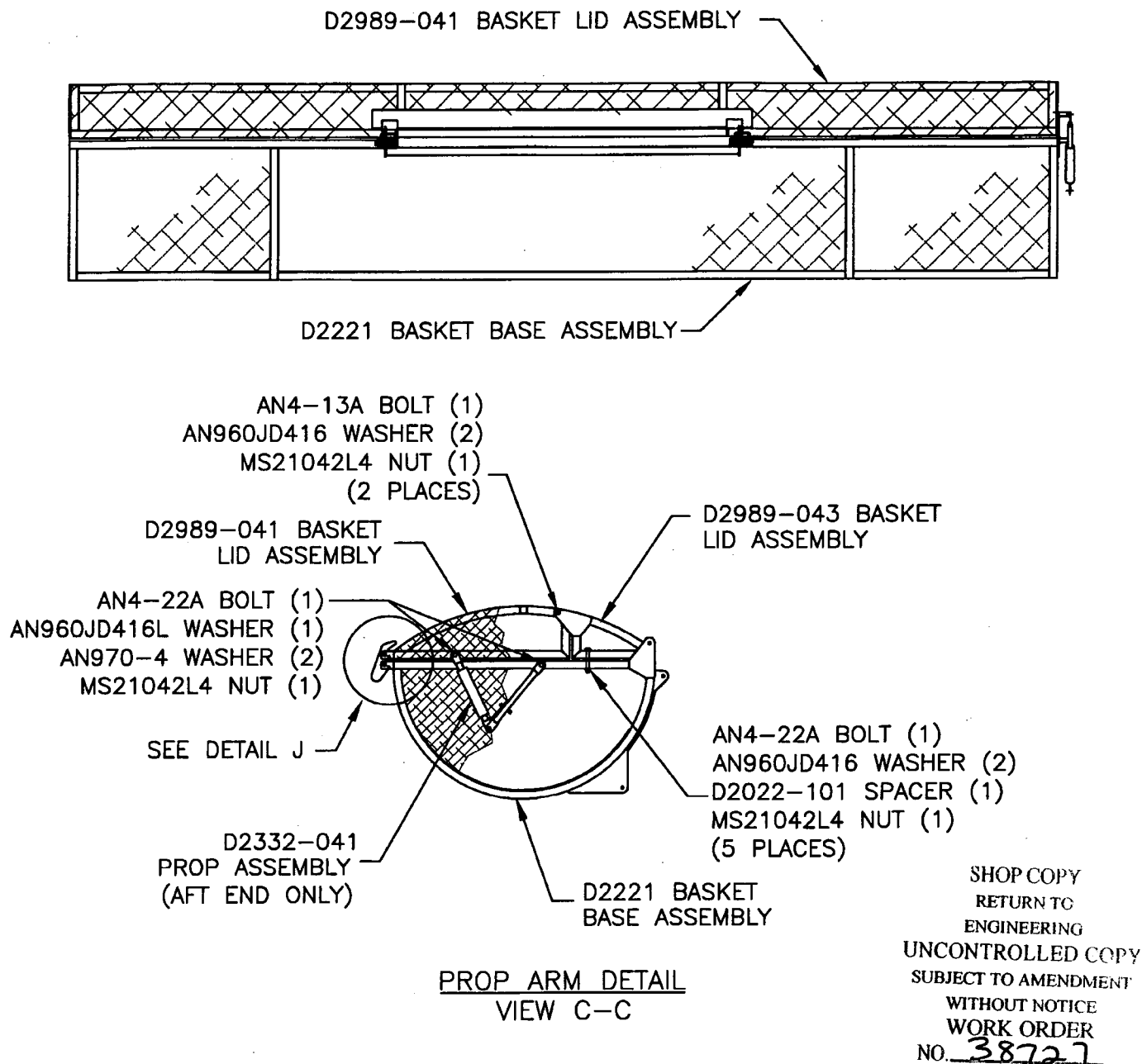
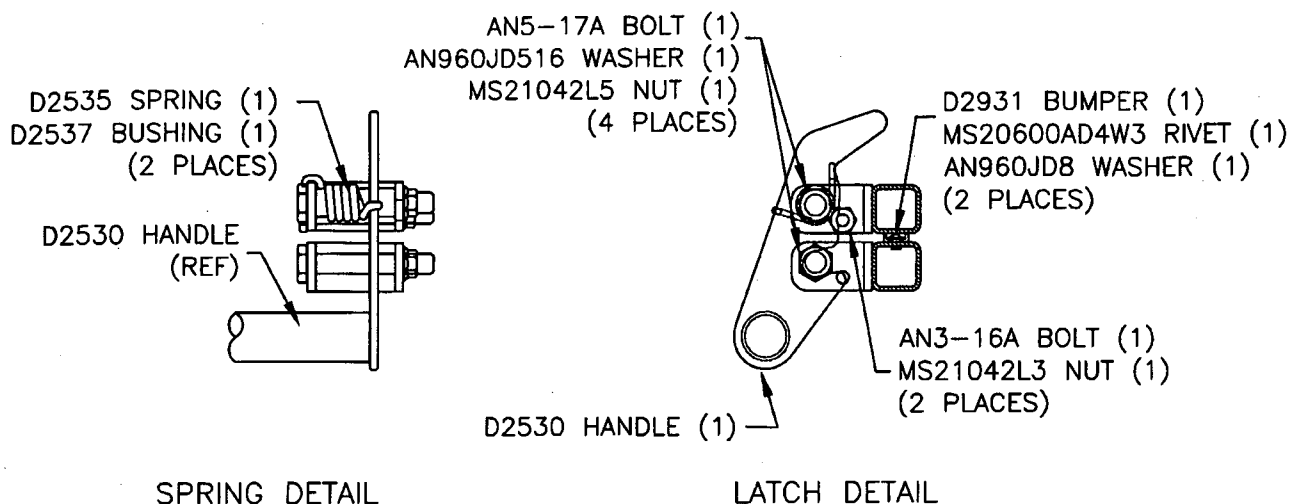


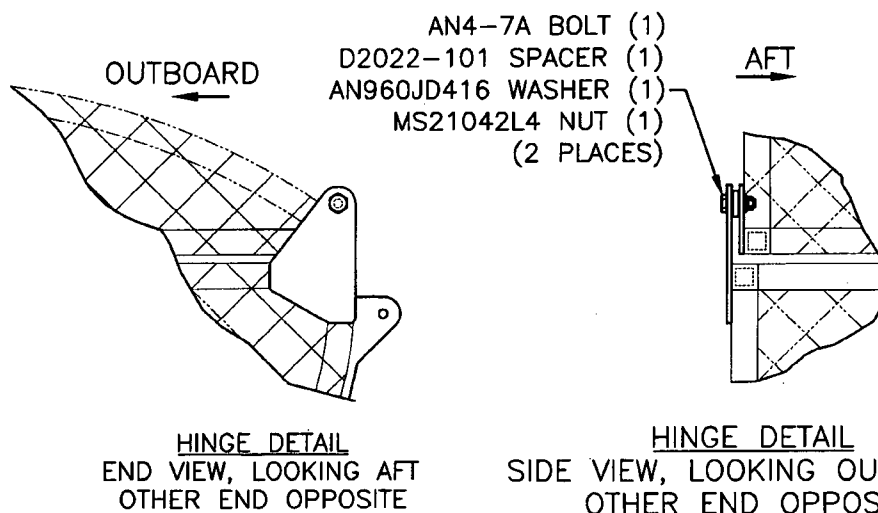
Figure 5- Basket Replacement Parts
(D350-607-043 Heli-Utility-Basket™)

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Revision: **F**
Date: 03.01.17



DETAIL J:
HANDLE WELDMENT



DETAIL H:
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NO. 38727

Figure 6 - Basket Replacement Parts

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Revision: F
Date: 03.01.17

4. WEIGHT AND BALANCE

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|----------------------------------------|------------------|---------------------|-----------------------------|------------------|-----------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-607-041/-043 (LH installation) | 88 lb 39.9 kg | - 48 in - 1.22 m | - 4224 in-lb - 48.7 m-kg | 135 in 3.43 m | -11880 in-lb -136.9 m-kg |
| D350-607-041/-043 (RH installation) | 88 lb 39.9 kg | + 48 in + 1.22 m | + 4224 in-lb + 48.7 m-kg | 135 in 3.43 m | 11880 in-lb 136.9 m-kg |

5. PARTS LIST

| Qty -041 | Qty -043 | Part Number | Description |
|-------------|-------------|---------------|-------------------------------|
| X | | D350-607-041 | HELI-UTILITY-BASKET |
| | X | D350-607-043 | HELI-UTILITY-BASKET |
| 2 | 5 | D2022-101 | SPACER |
| 1 | 1 | D2221 | BASKET BASE ASSEMBLY |
| 4 | 4 | D2230-1 | LUG |
| 4 | 4 | D2230-3 | CLAMP |
| 1 | 1 | D2258-200 | LABEL |
| 1 | 1 | D2324 | STRUT |
| 1 | 1 | D2332-041 | PROP ASSEMBLY |
| 1 | | D2512 | BASKET LID ASSEMBLY |
| 1 | 1 | D2530 | HANDLE WELDMENT |
| 2 | 2 | D2535 | SPRING |
| 2 | 2 | D2537 | BUSHING |
| 4 | 4 | D2856-400-720 | ABRASION STRIP |
| 2 | 2 | D2931 | BUMPER |
| | 1 | D2989-041 | BASKET LID ASSEMBLY (OUTSIDE) |
| | 1 | D2989-043 | BASKET LID ASSEMBLY (INSIDE) |
| 2 | 2 | AN3-16A | BOLT |
| 2 | | AN4-7A | BOLT |
| 5 | 5 | AN4-12A | BOLT |
| 8 | 10 | AN4-13A | BOLT |
| 1 | 7 | AN4-22A | BOLT |
| 1 | | AN4-24A | BOLT |
| 4 | 4 | AN5-17A | BOLT |
| 2 | 2 | MS20600AD4W3 | RIVET (OR CR9163-4-3) |
| 28 | 40 | AN960JD416 | WASHER |
| 2 | 2 | AN960JD416L | WASHER |
| 4 | 4 | AN960JD516 | WASHER |
| 2 | 2 | AN960JD8 | WASHER |
| 4 | 4 | AN970-4 | WASHER |
| 2 | 2 | MS21042L3 | NUT (OR MS21042-3) |
| 17 | 22 | MS21042L4 | NUT (OR MS21042-4) |
| 4 | 4 | MS21042L5 | NUT (OR MS21042-5) |

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WITHOUT NOTICE
WORK ORDER
NO. 38727

Date: Tuesday, 22/04/2008 10:33:22 AM
 User: Julie Lecocq

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : 350 BASKET LID (SHORT) |
| Job Number | : 38727B | | |
| Estimate Number | : 10210 | | |
| P.O. Number | : | Part Number | : D3266041 # 06.04.22 |
| This Issue | : 22/04/2008 S.O. No. : | Drawing Number | : D3266 UNDER REVIEW |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : LARGE FAB ASSY | Drawing Revision | : A1 |
| Previous Run | : 36870B | Material | : |
| Written By | : | Due Date | : 30/05/2008 Qty: 1 Um: Each |
| Checked & Approved By | : <u>JLD 08.4.22</u> | | |
| Comment | : Est Rev:B Re-Format 05-11-03 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|--------|-------------|
| 1.0 | D31663 | Basket Hoop |
|-----|--------|-------------|



* Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty 1 D3166-3 Basket Hoop Batch: 38720

SAD 08/07/24 @

| | | |
|-----|----------------|--------------------------|
| 2.0 | M304TS0750W065 | 304 SQ Tube.75x.75x.065W |
|-----|----------------|--------------------------|



✓ Comment: Qty.: 28.3500 f(s)/Unit Total : 28.3500 f(s)

3/4" x 3/4" square tubing as per Dwg D3266Material: 304/316 SS tube .065" wall(

M304TS0.750W.065)

Batch: 108255

0.065" # 06.04.22

SAD 08/07/24 @

| | | |
|-----|--------|--------------|
| 3.0 | D22321 | Basket Hinge |
|-----|--------|--------------|



✓ Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

2 D2232-1

Description

Hinge plate

Batch

B39454B40084

SAD 08/08/05

| | | |
|-----|--------|----------------|
| 4.0 | D23271 | Spacer Bushing |
|-----|--------|----------------|



✓ Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

2 D2327-1

Description

Bushings

Batch

B39454B40084

SAD 08/08/05

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:33:22 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 BASKET LID (SHORT)

Job Number: 38727B

Part Number: D3266041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2506

Label Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2506

Label Plate

B39457

SY 08/08/05

6.0

D2581

Mounting Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2581

Mounting Bracket

B40086

SY 08/08/05

7.0

M304EX07516F

Expanded Metal Flat Stai



Comment: Qty.: 10.0000 sf(s)/Unit Total : 10.0000 sf(s)

Pick:

Qty Part Number

Description

Batch

10sf M304EX0.75-16F

Expanded Metal

M108474

SY 08/08/06

8.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Cut (4) D2236 From D3166-3

2-Cut 3/4" x 3/4" square tubing as per Dwg D3266

3-Drill holes in D3266-1 as per Dwg D3266 using Drill Jig DT8305

4-Deburr & Remove all markings from material

5-Weld as per Dwg D3266 using Welding Table and corner Jig Deburr as required

SY 08/08/06
SAD 08/07/29
10 08-07-30

(1)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:33:22 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 BASKET LID (SHORT)

Job Number: 38727B

Part Number: D3266041

Job Number:



Seq. #: Machine Or Operation: Description :

9.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

108/08/11

10.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

8/8/11 (X)

11.0

POWDER COATING

POWDER COATING



M108523



(1X)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

m-l 08/08/11

12.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk Batch: M108496
and Spray Paint black Batch: M108593
as per Dwg D3266 and QSI 005 4.4

HL

08-08-12

(X)

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect Powder Coat and Wing Walk

FJ. ~~AAA~~

08/08/12 (1X)

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/12

Job Completion



mf 08-08-19

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

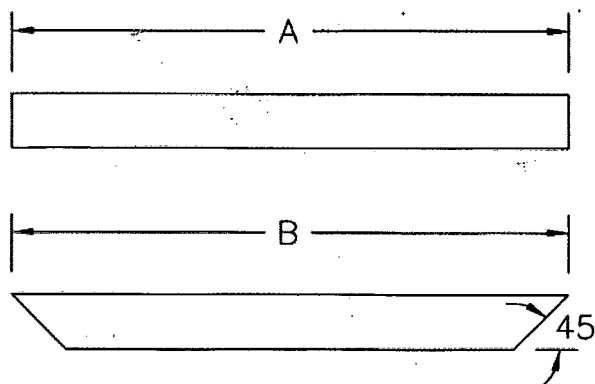
DART

| | | | |
|----------------------------|-----------------------------|----------------------------------------------------------|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3266 | REV. A SHEET 1 OF 4 |
| DATE 04.02.02 | | TITLE BASKET LID ASSEMBLY (350) | SCALE NTS |
| A | 04.02.02 | NEW ISSUE | |
| A1 | <i>[Signature]</i> 04.09.20 | TACK WELD ANTI-SKID AREA | |

RELEASED
04.02.10 *[Signature]*

PARTS LIST FOR D3266-041 BASKET LID ASSEMBLY

| PART NO | QUANTITY | LENGTH A | LENGTH B | DESCRIPTION |
|---------|----------|-------------|-------------|---------------|
| D3266-1 | 2 | — | 25.50 | RIB |
| D3266-3 | 2 | — | 56.17 | RIB |
| D3266-5 | 6 | 11.27 | — | RIB |
| D3266-7 | 3 | 30.63 | — | RIB |
| D2232-1 | 2 | N/A | N/A | HINGE PLATE |
| D2236 | 4 | N/A | N/A | RIB |
| D2327-1 | 2 | N/A | N/A | BUSHING |
| D2506 | 1 | N/A | N/A | LABEL PLATE |
| D2581 | 2 | N/A | N/A | MOUNTING BRKT |



[Signature] 06.04.22
UNDER REVIEW
 06.04.22 *[Signature]*
 TUBING TO BE
 CHANGED TO 0.065
 WALL
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 385713

D3266-1/-3/-5/-7

- 1) CUT LENGTH/SHAPE PER DIAGRAM AND PARTS LIST
- 2) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.060 WALL SQUARE TUBING
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

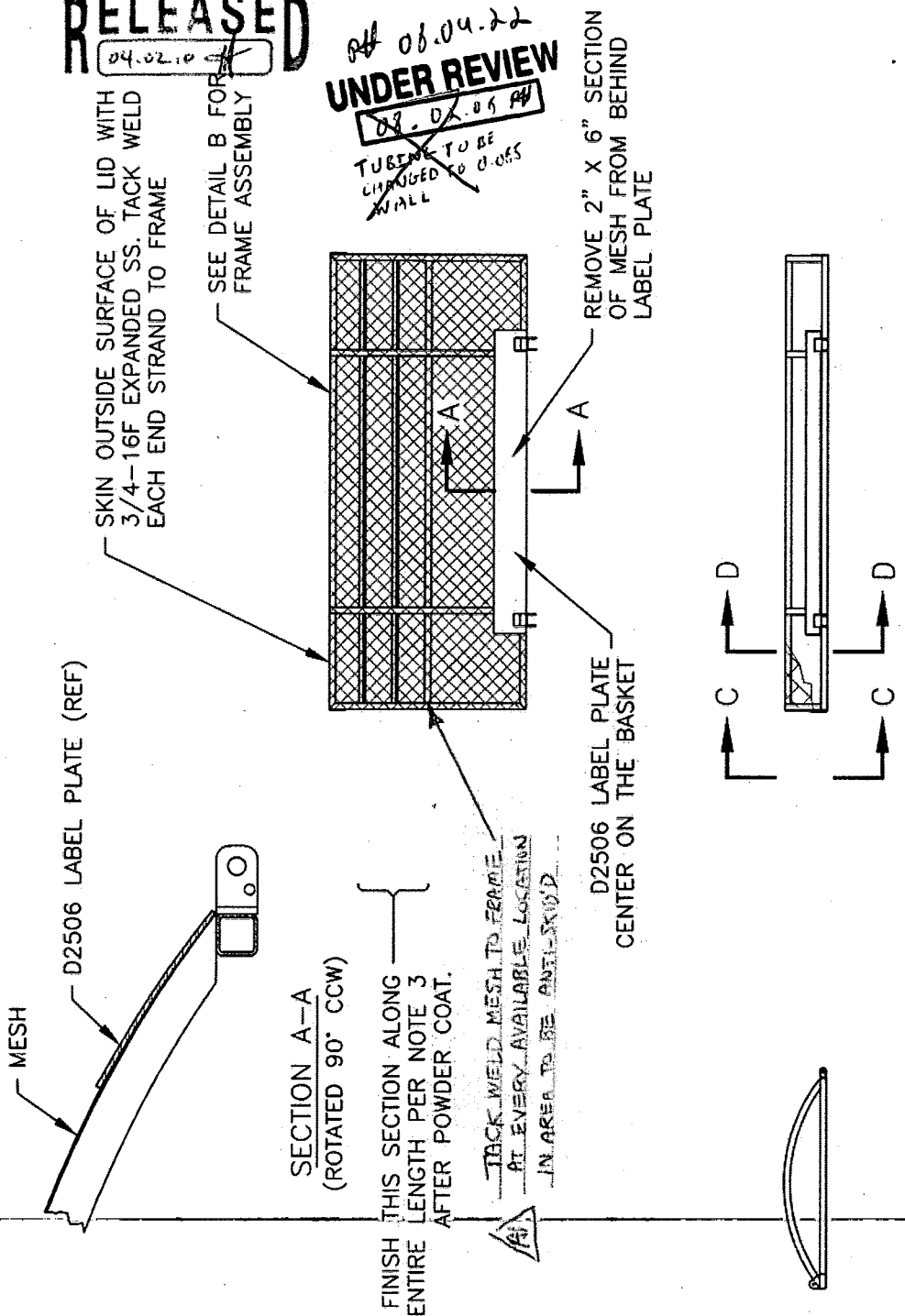
0.065 *[Signature]* 06.04.22

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| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3266 | REV. A SHEET 2 OF 4 |
| DATE 04.02.02 | TITLE BASKET LID ASSEMBLY (350) | SCALE 1:20 | |

RELEASED
04.02.10**UNDER REVIEW**
08.04.22
08.04.05~~TUBING TO BE
CHANGED TO 0.065
WALL~~

- D3266-041 BASKET LID ASSEMBLY
- 1) MESH MATERIAL: 3/4-16F EXPANDED SS
 - 2) FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3
 - 3) SPRAY PAINT BLACK INSIDE SURFACE
APPLY BLACK ANTI-SKID TO OUTSIDE SURFACE PER DART QSI 005 4.4
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES

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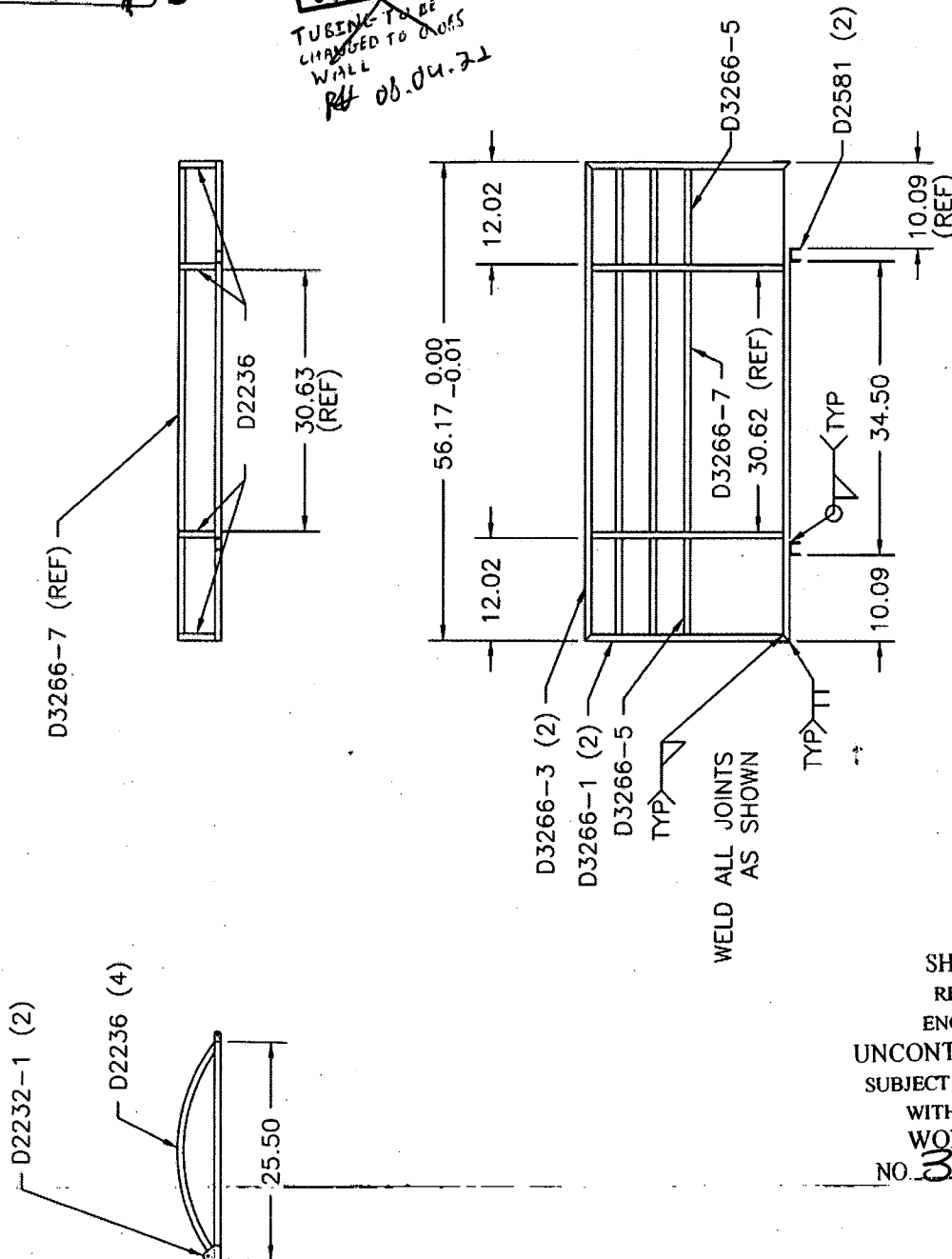
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| DATE 04.02.02 | | TITLE BASKET LID ASSEMBLY (350) | SCALE 1:20 |

RELEASED
04.02.10**UNDER REVIEW**
08.04.05 *[Signature]*

TUBING TO BE
CHANGED TO 0.045
WALL
[Signature] 08.04.21



DETAIL B
FRAMEWORK SHOWN FOR CLARITY
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

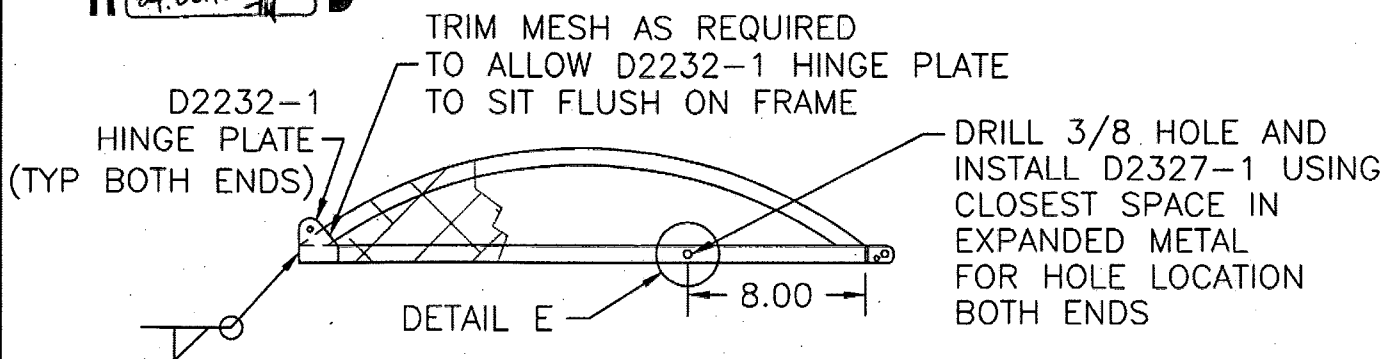
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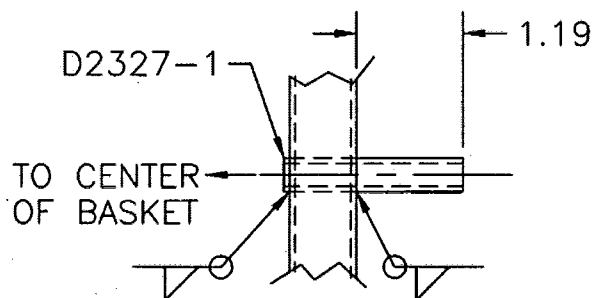
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| | | | |
|-------------------------------|--------------------------------|---------------------------------------------------|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3266 | REV. A SHEET 4 OF 4 |
| DATE 04.02.02 | | TITLE BASKET LID ASSEMBLY (350) | SCALE 1:8 |

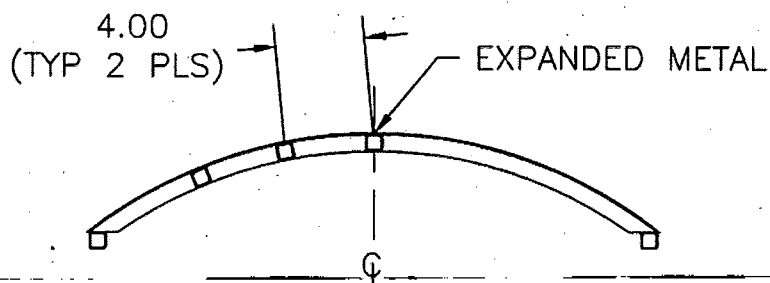
RELEASED
04.02.10 *[Signature]*

SECTION C-C SIMILIAR BOTH END RIBS

UNDER REVIEW
08.02.05 *[Signature]*
~~TUBING TO BE
CHANGED TO 0.065
WALL~~
[Signature] 08.04.02



DETAIL E



SECTION D-D SAME BOTH CENTER RIBS

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38727B

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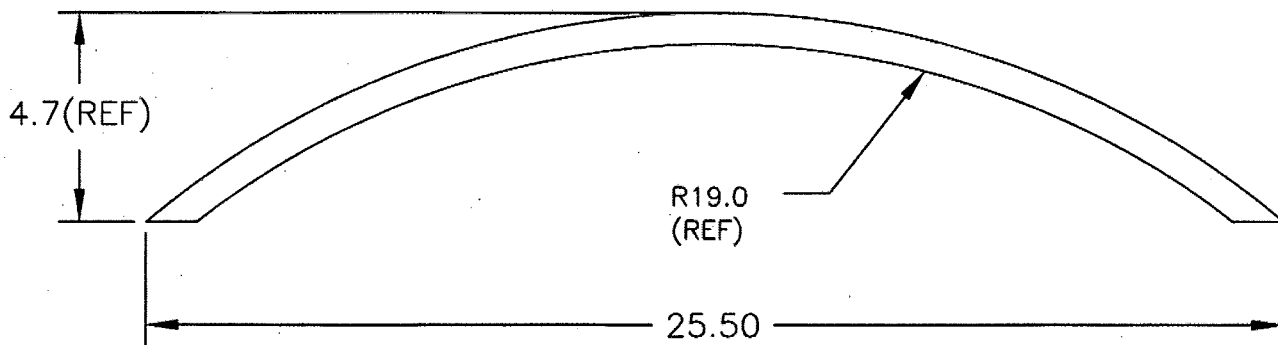
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DART

| | | | |
|------------------|----------------|---------------------------------------------------|------------------------|
| DESIGN BW | DRAWN BY PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED H | APPROVED H | DRAWING NO. D2236 | REV. C SHEET 1 OF 1 |
| DATE 05.06.07 | | TITLE LID RIB | SCALE 1:4 |
| A | 94.05.30 | NEW ISSUE | |
| B | 94.12.16 | LID | |
| C | 05.06.07 | UPDATE NOTES, CHANGE RADIUS TO 19.0 | |

RELEASED

05.08.19 H

**D2236****D2236 LID RIB**

- 1) MAKE FROM D3166-3 BASKET HOOP
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES AER PER DART QSI 018 UNLESS OTHERWISE NOTED

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Date: Tuesday, 22/04/2008 10:33:15 AM
 User: Julie Lecocq

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : 350 BASKET BASE (SHORT) |
| Job Number | : 38727A | | |
| Estimate Number | : 10209 | | |
| P.O. Number | : | Part Number | : D3265041 |
| This Issue | : 22/04/2008 S.O. No. : | Drawing Number | : D3265 UNDER REVIEW |
| Prsht Rev. | : NC | Project Number | : N/A <i>08.04.22</i> |
| First Issue | : // Type : LARGE FAB ASSY | Drawing Revision | : B |
| Previous Run | : 36870A | Material | : |
| Written By | : | Due Date | : 30/05/2008 Qty: 1 Um: Each |
| Checked & Approved By | : <i>JLM 08.4.22</i> | | |
| Comment | : Est Rev:C Re-Format 05-11-03 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|--------|-------------|
| 1.0 | D31661 | Basket Hoop |
|-----|--------|-------------|



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
 Qty 3 D3166-1 Basket Hoop Batch: *400 90*

SAD 08/07/24 ①

| | | |
|-----|----------------|--------------------------|
| 2.0 | M304TS0750W065 | 304 SQ Tube.75x.75x.065W |
|-----|----------------|--------------------------|



Comment: Qty.: 19.2150 f(s)/Unit Total : 19.2150 f(s)
 3/4" x 3/4" x 0.065" wall 304/316 SS tubing.
 (M304TS0.750W.065)
 Batch: *108 550*

0.065 08.04.22

SAD 08/07/24 ①

| | | |
|-----|--------|--------------|
| 3.0 | D22323 | Basket Hinge |
|-----|--------|--------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Pick:
 Qty Part Number Description Batch
 2 D2232-3 Hinge bracket *339334*

SL 08/07/30

| | | |
|-----|-------|-----------------------------|
| 4.0 | D2325 | Support Gusset (350 Basket) |
|-----|-------|-----------------------------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Pick:
 Qty Part Number Description Batch
 4 D2325 Support Gusset *339913*

SL 08/07/30

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:33:15 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 BASKET BASE (SHORT)

Job Number: 38727A

Part Number: D3265041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|--------|----------------|
| 5.0 | D23273 | Spacer Bushing |
|-----|--------|----------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

*

Qty Part Number

Description

Batch

2 D2327-3

Bushing

B 37541

SL 08/07/30

| | | |
|-----|-------|------------------|
| 6.0 | D2581 | Mounting Bracket |
|-----|-------|------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

✓

Qty Part Number

Description

Batch

2 D2581

Mounting Bracket

B 40086

SL 08/07/30

| | | |
|-----|--------|------|
| 7.0 | D34425 | Shim |
|-----|--------|------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

✓

Qty Part Number

Description

Batch

2 D3442-5

Shim

B 24246

SL 08/07/30

| | | |
|-----|--------------|--------------------------|
| 8.0 | M304EX07516F | Expanded Metal Flat Stai |
|-----|--------------|--------------------------|



Comment: Qty.: 26.0000 sf(s)/Unit Total : 26.0000 sf(s)

Pick:

✓

Qty Part Number

Description

Batch

26sf

M304EX0.75-16F Expanded Metal

M108474

SL 08/08/06

| | | |
|-----|-------------|------------------------------|
| 9.0 | LARGE FAB 1 | LARGE FABRICATION RESOURCE 1 |
|-----|-------------|------------------------------|



Comment: LARGE FABRICATION RESOURCE 1

1-CUT (3) D2235-1 FROM D3166-1

2-Drill hole in D3265-3 as per Dwg D3265

3-Remove all markings from material

4-Weld as per Dwg D3265 using Welding Table and corner JigDeburr as required

SL 08/08/06
SMD 08/07/29
CP 08/07/31

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:33:15 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 BASKET BASE (SHORT)

Job Number: 38727A

Part Number: D3265041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08/08/11

11.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

08/08/11

12.0

POWDER COATING

POWDER COATING



M 108523



(IX)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

08/08/11

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-08-12

14.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Small Medium Fab

Seal support gusset seam with White Sikaflex-291

Batch: 1107893

Expiry date: 10/2008

08/08/19

15.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/08/19

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PPP 38727

8/8/19

(IX)

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/20

Job Completion



MF 08-08-19

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

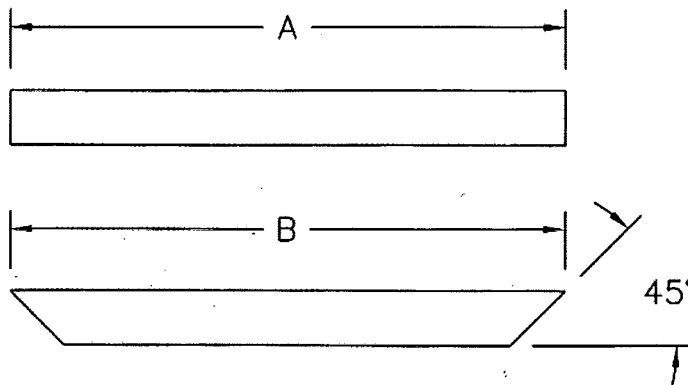


| | | | |
|------------------|----------------|-----------------------------------------------------------|------------------------|
| DESIGN DS | DRAWN BY PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D3265 | REV. B SHEET 1 OF 3 |
| DATE 05.06.08 | | TITLE BASKET BASE ASSEMBLY (350) | SCALE NTS |
| A | 04.02.02 | NEW ISSUE | |
| B | 05.06.08 | ADD SHIM UNDER HINGES, ADD HOLES FOR SPLIT LID BASKETS | |

RELEASED
05.08.19 #

PARTS LIST FOR D3265-041 BASKET BASE ASSEMBLY

| PART NO | QUANTITY | LENGTH A | LENGTH B | DESCRIPTION |
|---------|----------|-------------|-------------|----------------|
| D3265-1 | 2 | — | 56.75 | RIB |
| D3265-3 | 2 | — | 25.50 | RIB |
| D3265-5 | 2 | 27.25 | — | RIB |
| D2232-3 | 2 | N/A | N/A | HINGE PLATE |
| D2235-1 | 4 | N/A | N/A | RIB |
| D2325 | 4 | N/A | N/A | SUPPORT GUSSET |
| D2327-3 | 2 | N/A | N/A | BUSHING |
| D2581 | 2 | N/A | N/A | MTG BRKT |
| D3442-5 | 2 | N/A | N/A | SHIM |



UNDER REVIEW
05.02.05 PH
TUBING TO BE
CHANGED TO 0.065
WALL
PH
05.04.22

D3265-1/-3/-5

- 1) CUT LENGTH/SHAPE PER DIAGRAM AND PARTS LIST
- 2) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.060 WALL SQUARE TUBING
(REF. DART SPEC M304TS0.750W.060) 0.065 PH 05.04.22
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) DRILL $\phi 0.257$ HOLES ONLY WHEN ASSEMBLING
D3265-041 BASE WITH D3267-041/-043 LID

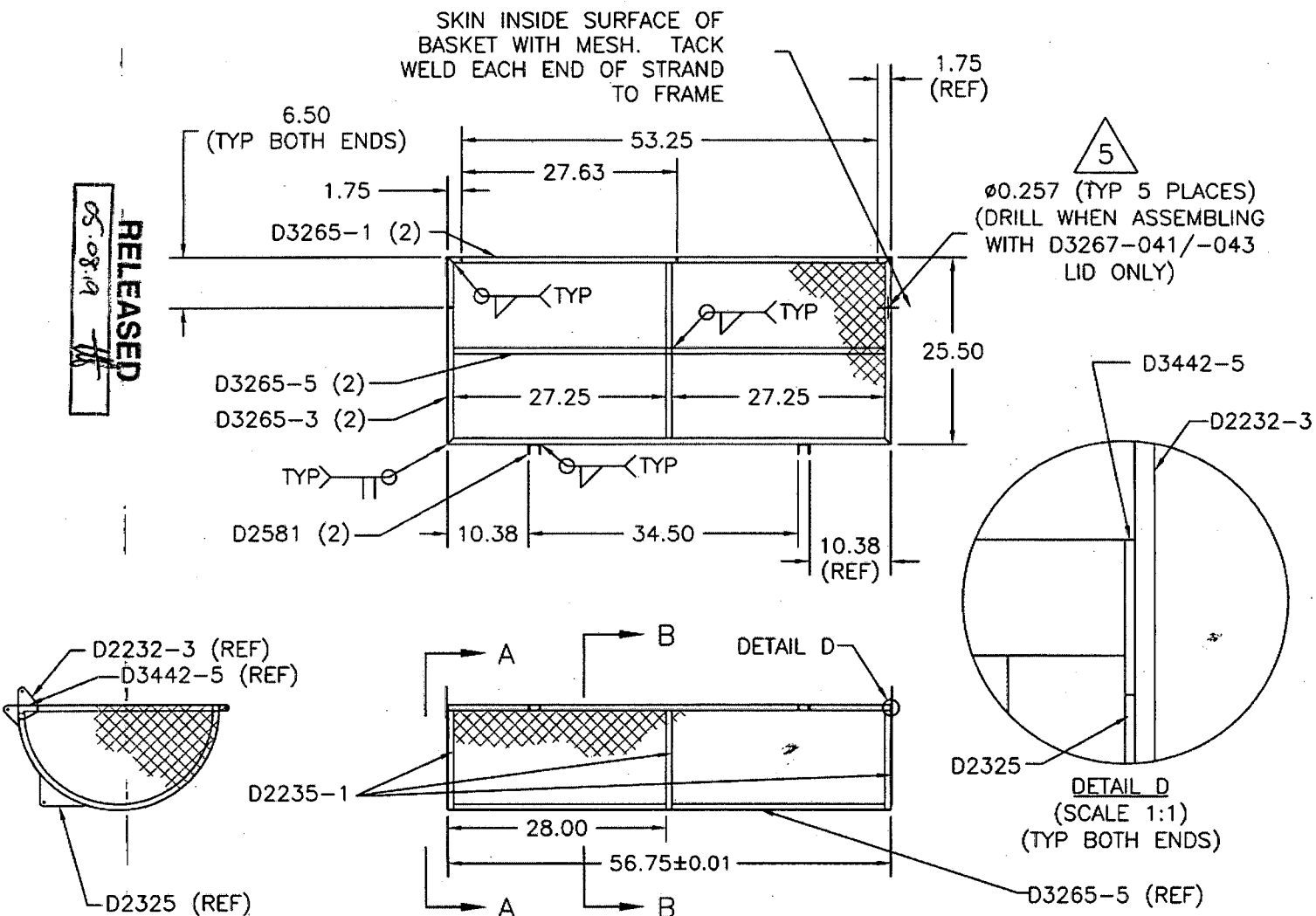
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|--------------------|----------------------------|-----------------------------|
| DS | PH | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | APPROVED | DRAWING NO. |
| <i>[Signature]</i> | <i>[Signature]</i> | D3265 |
| DATE | TITLE | REV. B |
| 05.06.08 | BASKET BASE ASSEMBLY (350) | SHEET 2 OF 3 |
| | | SCALE 1:20 |



D3265-041 BASKET BASE ASSEMBLY

MESH MATERIAL: 3/4-16F EXPANDED SS (REF DART SPEC M304EX0.75-16F)

WELD PER DART QSI 004

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3

UNDER REVIEW

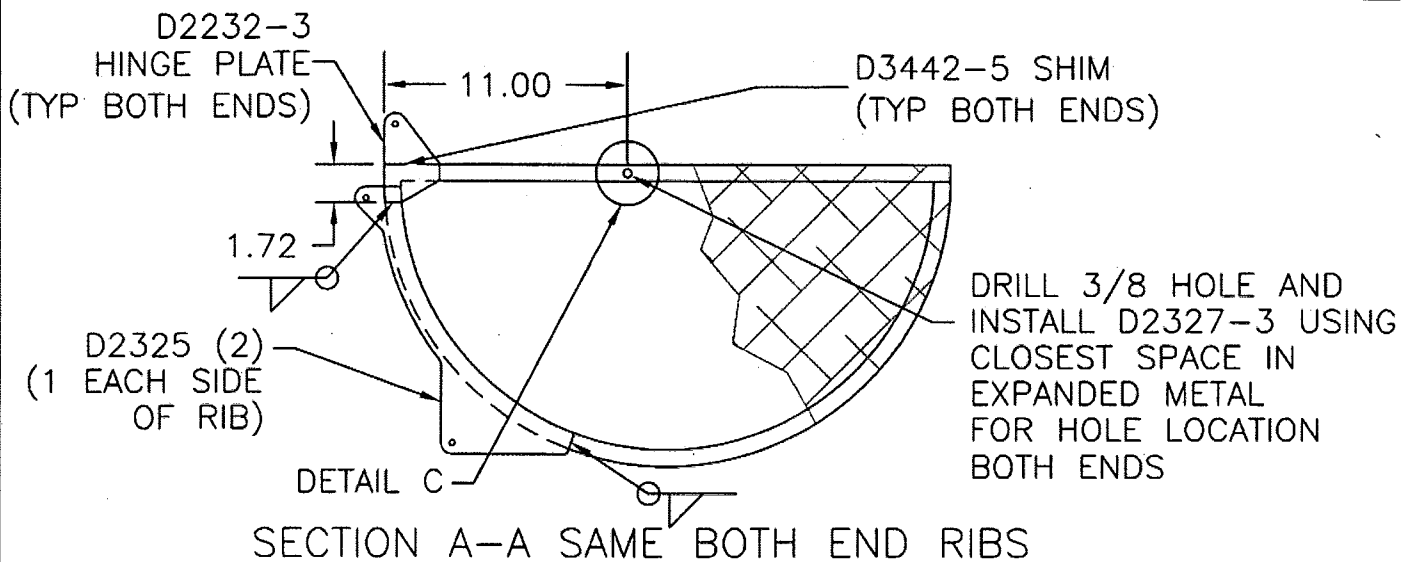
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CHANGED TO 1.065
Weld per 08.04.02

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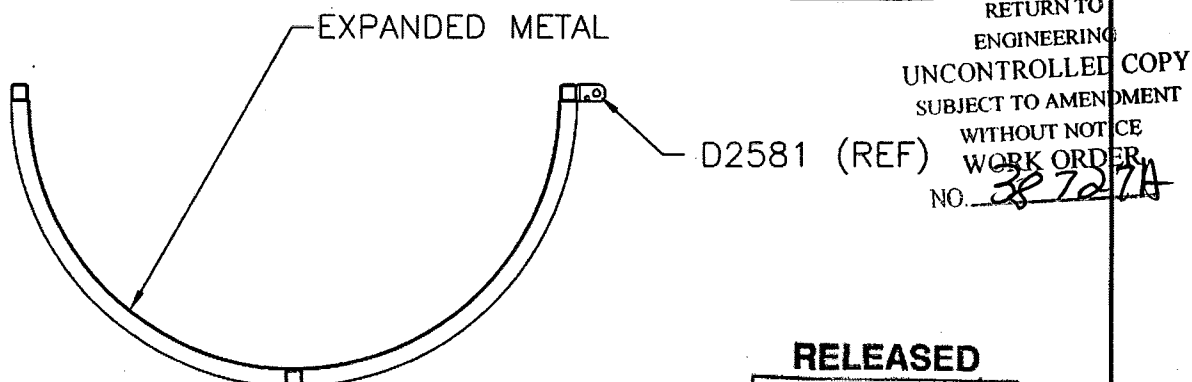
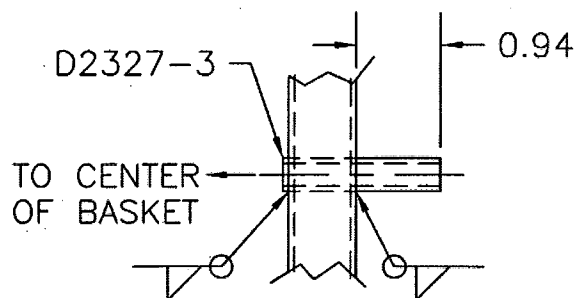


| | | | |
|------------------------|-------------------------|---------------------------------------------------|------------------------|
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| CHECKED [Signature] | APPROVED [Signature] | DRAWING NO. D3265 | REV. B SHEET 3 OF 3 |
| DATE 05.06.08 | | TITLE BASKET BASE ASSEMBLY (350) | SCALE 1:8 |



UNDER REVIEW

08.02.05 PH
TUBING TO BE
CHANGED TO 0.065
WALL
PH 08.04.22



RELEASED

05.08.19 [Signature]

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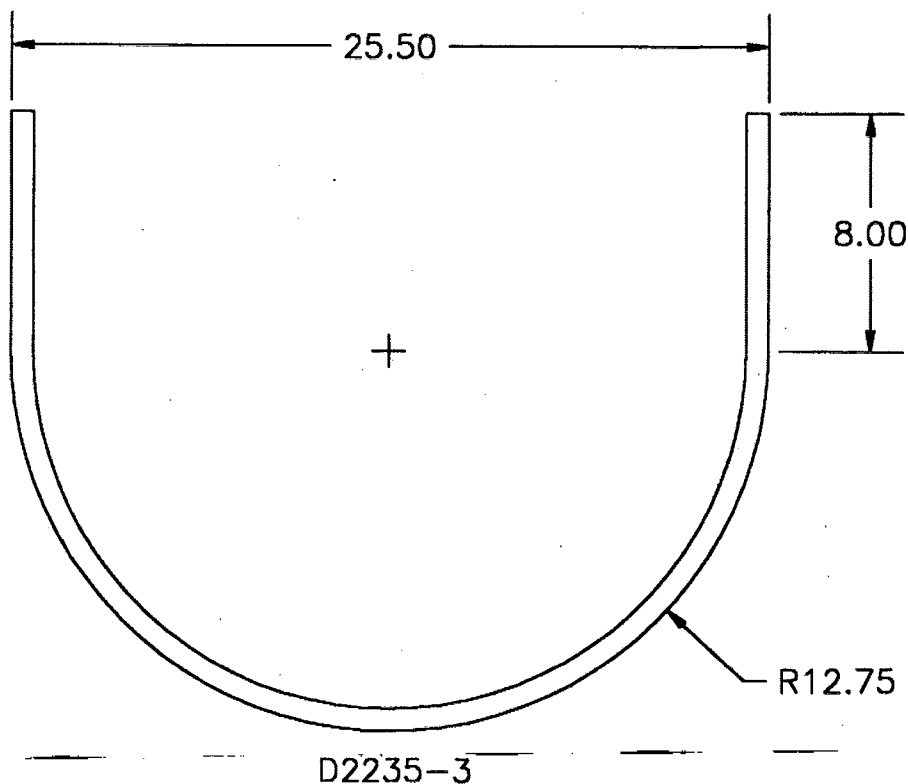
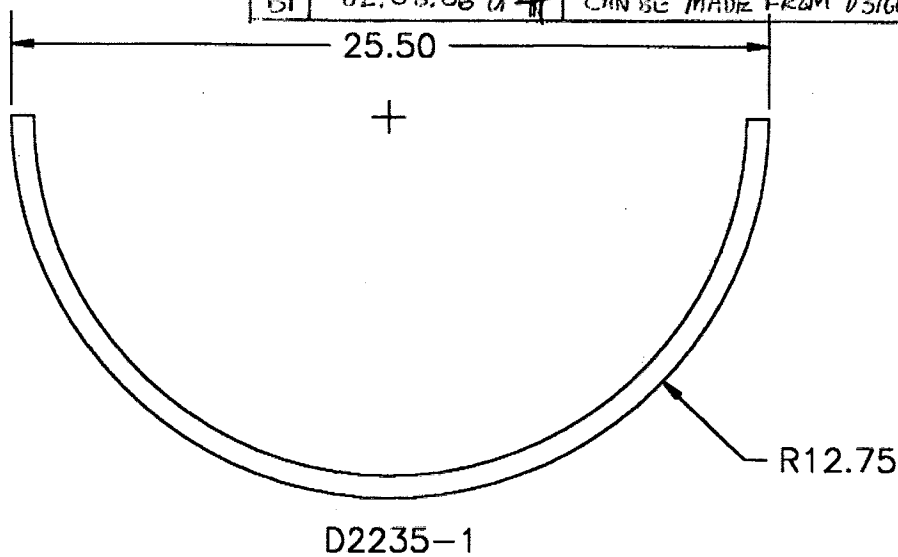
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| | | | |
|----------------------|------------------------|--------------------------------------------------------------|------------------------|
| DESIGN B WILLIAMS | DRAWN BY B WILLIAMS | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>BW</i> | APPROVED <i>BW</i> | DRAWING NO. D2235 | REV. B SHEET 1 OF 1 |
| DATE 94:12:16 | | TITLE BASKET RIBS | |

| | | |
|----|---------------------|--------------------------|
| BI | 02.08.06 <i>R-#</i> | CAN BE MADE FROM D3166-1 |
|----|---------------------|--------------------------|

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R 960507



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MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.